

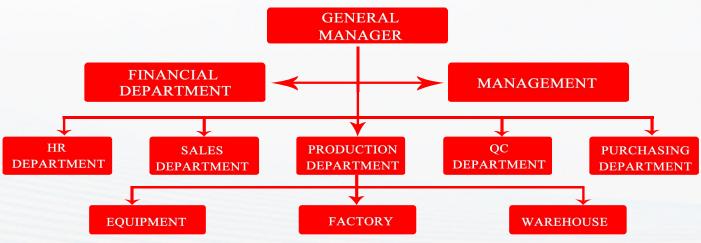


# 3X CERAMIC PARTS CO., LTD High Precision Ceramic Manufacturer

SHENZHEN-CHINA

# Company profile



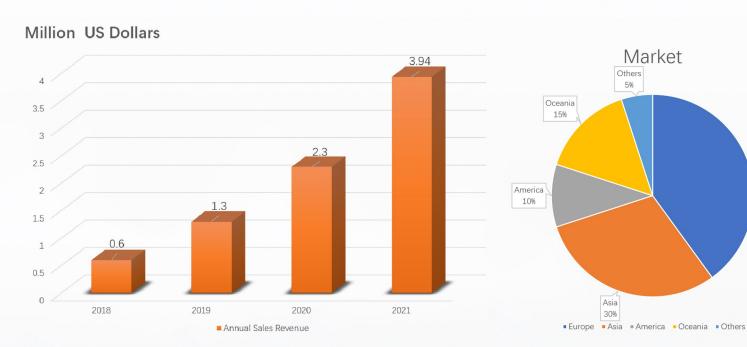


3X Ceramic Parts Co., Ltd was founded in the year of 2018, covering a area of 6000m2, with 6 senior engineers, a total of 116 employees. Now we has been a leading high precision ceramic components manufacturer of developing and producing various types of technical ceramic material parts machining including Aluminum Oxide, Zirconium Oxide, Silicon Nitride, Aluminum Nitride, Silicone Carbide, and Machinable Ceramic Components, etc.

Our company are equipped with advanced ceramic forming, sintering and machining machinery which covering isostatic pressing, injection molding, dry pressing and sintering furnace. Machining equipments we have internal & external grinding, centerless grinding, flap grinding, cnc machining, polishing, laser cutting and honing machine, so our company 'core competitive advantages is that we can provide one top service of ceramic structural parts used in the fields of high temperature fields, semiconductor, pumps and valves, new energy, fluid controlling, machinery wearable parts, etc. We could select the most suitable engineering solution according to different custom made parts and technical demands. Offering the idea solution for customer's different application demands, no matter whether it is on cost saving for customer or engineering solution, our aim is to find the most reasonable way for customer.

# Company profile

### ANNUAL TURNOVER & MARKET



Europe 40%

### COMPANY GENERAL DATA

Company	3X CERAMIC PARTS CO., LTD
Company Area	6000m²
Senior Engineer	6 Nos
QC Dep.	6 Nos
Production Line	4 production lines
Production Stuff	96 Nos
Sales Stuff	8 Nos
Total Stuff	116 Nos

## Company profile

### **OUR TEAM**



### **OUR FACTORY**





Injection Molding



Sintering Furnance



**Inspection Room** 

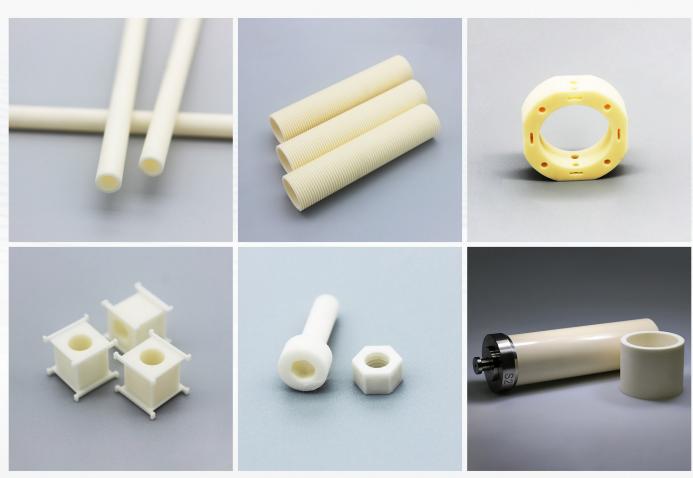
### ALUMINA CERAMICS

#### Characteristics

- 1. Alumina ceramoic has excellent thermal stability, which means that it is widely used in areas where resistance to high temperatures is essential.
- 2. Alumina is an electrically insulating meterial.
- 3. Alumina is insoluble in water and only slightly soluble in strong acid and alkaline solutions.
- 4. Alumina is also a good electrically insulating meterial.

- · Electronics
- · Pumps & Valves
- · Chemical Industry
- · Semiconductor
- · New Energy

- · Machinery Parts
- · Wearable Parts
- · High Temperature Resistance



### ZIRCONIA CERAMICS

#### Characteristics

- 1. Anti Chemical properties: The strong acid and alkali resistance.
- 2. High toughness, not easy to break, High hardness, high density. Wear resistance property: not easy to wear, with strong durability.
- 3. Heat resistance property: Can maintain the mechanical strength under high temperature, can be used in the condition with high temperature.
- 4.Good surface finish quality, could get more glossy smooth surface. Small coefficient of wear, with quite good self lubricating function,
- 5. With nice surface and more optional beautiful colors, so it is good material for decoration accessories

- · Cutting Blade
- · Automative Welding
- · Plungers
- · Pumps & Valves
- · Medical
- · Mechanical Parts













# SILICON NITRIDE CERAMICS

#### Characteristics

- 1. High temperature resistance It is characterized by high strength at room temperature and high temperature;
- 2. High strength at room temperature and high temperature. The strength of silicon nitride tube can be maintained at 1200 °C;
- 3.Good thermal conductivity & Low coefficient of thermal expansion makes it a ceramic material with excellent thermal shock resistance.
- 4.Oxidation resistance does not react with oxygen in a dry atmosphere below 800°C;



- · Machinery Industry
- · Aerospace

- · Metallurgical Industry
- · New Energy Automobile
- · Semiconductor
- · Industrial Wear Parts

# SILICON CARBIDE CERAMICS

#### Characteristics

- 1. High Hardness Silicon carbide behaves almost like a diamond, It's the hardest ceramic material;
- 2.Ligh Silicon Carbide is not only the hardest Ceramic material, it's also the Lightest Ceramic material;
- 3.Excellent thermal conductivity Thermal Conductivity could match 80W/mk, and it's also has low thermal expantion, which makes it won't crack easily in the environment of sudden cold or hot;
- 4. Wear Reisitance & acid and alkali resistant & High heat resistance.



#### **Applications**

· Aerospace

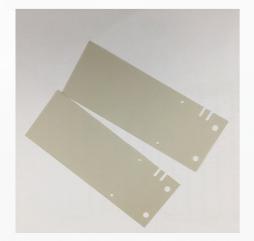
- · Valve & Nozzle (Oil)
- · Chemical Industry
- · Cylinder & Piston
- · Machinery Industry
- · Semiconductor

### ALUMINUM NITRIDE CERAMICS

### **Properties Sheet**

Subject	Unit	Value	
Density	g/cm3	3.33	
Water Absoption Rate	%	0	
Surface finish	μm	0.3-0.7	
Heat Conductivity	W/(m · k)	>170	
Flexural Strength	Mpa	>400	
Waviness	Length%	2%	
Dielectric Constant	1MHZ	8.8	
Dielectric Loss	1MHZ 10-4	3	
Breakdown strength	KV/mm	17	
Heat Expansion Coefficient	6-10/°C (25- 100°C)	4.5	











- · High Power Module
- · 5G Communication
- · Printer Heater
- · SMD Encapsulation
- · Semiconductor Process Equipment

# Machinable glass ceramics

### **Properties Sheet**

	Value	Remark		
Density	$2.48g / cm^3$	Archimedes		
Apprant porosity	0.069%	-		
Water absorbtion	0	-		
Hardness	4~5	Moh		
Color	White			
Thermal Expansion Coefficient	72×10 <sup>-7</sup> /°C	-50°C to 200°C average		
Heat Conductivity Rate	1.71W/m.k	25°C		
Use Temperature	800°C	-		
Flexural Strength	>108MPa	-		
Compression Strength	>508 MPa	-		
Thock Fracturness	$>2.56$ KJ/ $m^2$			
Elastic Modulus	65GPa	-		
Dielectric loss	1~ 4×10⁻³	Room temperature		
Dielectric Constant	6~7	-		
Thock Strength	>40KV/mm	Sample thickness 1mm		
	$1.08 \times 10^{16}$ Ω.cm	25°C		
Volume Resistance	$1.5 \times 10^{12} \Omega.$ cm	200°C		
	$1.1 \times 10^{9} \Omega.cm$	500°C		
Room Temperature	8.8×10 <sup>-9</sup> ml/s.	Vaccum burn in 8 hours		
Outgas rate	cm <sup>2</sup>			
Helium penetrate rate	$1\times10^{-10}$ ml/s	After 500°C sintering, cold to		
		room temperature		
5%HC1	0.26mg/ cm <sup>2</sup>	95°C, 24 hours		
5%HF	83mg/cm <sup>2</sup>	-		
50%Na <sub>2</sub> CO <sub>3</sub>	$0.012 \text{ mg/ cm}^2$	-		
5%NaOH	0.85mg/cm <sup>2</sup>	-		







# $\mathbf{P}_{\text{ROPERTIES SHEET}}$

Properties	Units	95 Alumina	99 Alumina	ZrO2	Silicone Carbide	Silicone Nitride
Density	g / cm³	3.65	3.92	5.95- 6.0g/cm <sup>3</sup>	3.12	3.23
Water absorption	%	0	0	0	0	0
Coefficient of thermal expansion	10 <sup>-6</sup> /K	7.9	8.5	10.5	3	3.2
Modulus of Elasticity Young's Mod	GPa	280	340	210	440	300
Poisson's ratio	/	0.21	0.22	0.3	0.17	0.26
HV Hardness HV	MPa	1400	1650	1300- 1365	2800	1500
Flexural Strength at room temperature	MPa	280	310	950	390	720
Flexural Strength at 700°C	MPa	220	230	210	380	450
Compressive Strength at room temperature	MPa	2000	2200	2000	1800	2300
Fracture Toughness	MPa *m	3.8	4.2	10	3.9	6.2
Heat conductivity at room temperature	W/ m*k	18-25	26-30	2-2.2	120	25
Electrical Resistivity at room temperature	$\Omega^*$ mm <sup>2</sup> /m	>10 <sup>15</sup>	>1016	>1015	>10³	>1013
Max use temperature	°C	1500	1750	1050	1550	1050
Resistance to acid alkaline	/	high	high	high	high	high
Dielectric Constant	/	9	9.6	29	9.66~10.03	/
Dielectric Strength	KV/mm	8.3	8.7	9	/	/
Thermal Shock Resistance	△ T (°C)	220	180-200	280-350	230-260	/
Tensile Strength at 25 °C	MPa	200	248	252	/	/

# Ceramic Parts



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